*** Section 1 - Chemical Product and Company Identification ***

Chemical Formula: Mixture
Product Use: Building construction
Other Designations: Catalog Code: GS

Alcoa Home Exteriors, Inc. Phone: 1-816-426-8200
2600 Grand Blvd., Suite 900, Kansas City, MO  64108

Manufacturer/Supplier
Alcoa Home Exteriors, Inc. Phone: 1-937-498-6135 or 1-937-497-7008
2405 Campbell Rd, Sidney, OH 45365 Health and Safety: 1-937-498-6117

Emergency Information: USA: Chemtrec: 1-800-424-9300 or 1-703-527-3887

*** Section 2 - Hazards Identification ***

EMERGENCY OVERVIEW

Direct contact can cause irritation of eyes and skin. Vapors can cause irritation of eyes and respiratory tract and can cause central nervous system effects (nausea, dizziness and loss of coordination). Can be absorbed through the skin in toxic amounts.

POTENTIAL HEALTH EFFECTS
The following statements summarize the health effects generally expected in cases of overexposures. User specific situations should be assessed by a qualified individual. Additional health information can be found in Section 11.

Eyes
Direct contact can cause irritation and corneal damage. Vapors can cause irritation.

Skin
Prolonged or repeated contact with the skin can cause irritation. Can be absorbed through the skin in toxic amounts.

Ingestion
Can cause irritation and central nervous system effects (nausea, dizziness and loss of coordination).

Inhalation
Vapors can cause irritation of respiratory tract and central nervous system effects (nausea, dizziness and loss of coordination).

Carcinogenicity and Reproductive Hazard
Does not present any cancer hazards. Can present a reproductive hazard (Toluene).

Medical Conditions Aggravated By Exposure to Product, Components or Compounds Formed During Processing
Asthma, chronic lung disease, and skin rashes.
*** Section 3 - Composition / Information on Ingredients ***

Complete composition is provided below and may include some components classified as non-hazardous.

<table>
<thead>
<tr>
<th>CAS #</th>
<th>Component</th>
<th>Percent</th>
</tr>
</thead>
<tbody>
<tr>
<td>78-93-3</td>
<td>Methyl ethyl ketone</td>
<td>45-55</td>
</tr>
<tr>
<td>Proprietary</td>
<td>Synthetic rubber</td>
<td>16-21</td>
</tr>
<tr>
<td>Proprietary</td>
<td>Alkylphenolic resin</td>
<td>11-15</td>
</tr>
<tr>
<td>7429-90-5</td>
<td>Aluminum</td>
<td>5-7.5</td>
</tr>
<tr>
<td>14807-96-6</td>
<td>Talc (containing no asbestos fibers)</td>
<td>4-7.5</td>
</tr>
<tr>
<td>8052-41-3</td>
<td>Aliphatic petroleum distillates</td>
<td>1.5-3.5</td>
</tr>
<tr>
<td>7631-86-9</td>
<td>Silica, amorphous</td>
<td>1.2-1.6</td>
</tr>
<tr>
<td>108-88-3</td>
<td>Toluene</td>
<td>0.8-1.2</td>
</tr>
</tbody>
</table>

Component Related Regulatory Information

Some component information may be found under the following: Silicon dioxide (amorphous) (69012-64-2).

*** Section 4 - First Aid Measures ***

First Aid: Eyes
Flush eyes with plenty of water or saline for at least 15 minutes. Consult a physician.

First Aid: Skin
Wash skin with soap and water for at least 15 minutes. Consult a physician if irritation persists.

First Aid: Ingestion
If swallowed, dilute by drinking large amounts of water. *Never give anything by mouth to a convulsing or unconscious person.* Do *not* induce vomiting. Consult a physician immediately.

First Aid: Inhalation
Remove to fresh air. If unconscious or severely injured, check for clear airway, breathing and presence of pulse. Perform CPR if there is no pulse or respiration. Consult a physician.

*** Section 5 - Fire Fighting Measures ***

Flammable/Combustible Properties
Flammable.

Fire/Explosion
Solvent vapors may form explosive mixtures in air at room temperature. Vapors are heavier than air and may travel considerable distances along the ground to a source of ignition. Closed containers may burst or explode when exposed to extreme heat. Explosions can cause cans to “rocket” into non-burning areas which can spread the fire beyond the area of origin. Material and rags contaminated with solvents can be combustible.

Extinguishing Media
Use dry chemical, water spray (fog), alcohol-resistant foam or carbon dioxide extinguishing agents. Use water spray to minimize vapors and cool containers exposed to heat or flame. Move undamaged containers away from heat or flame, if possible.

Fire Fighting Equipment/Instructions
Fire fighters should wear NIOSH approved, positive pressure, self-contained breathing apparatus and full protective clothing when appropriate.

*** Section 6 - Accidental Release Measures ***

Small/Large Spill
Notify environmental personnel. Use adequate ventilation to reduce vapor concentration. Avoid all ignition sources around spill. Recover using non-sparking tools and place in a sealed container.
*** Section 7 - Handling and Storage ***

Handling/Storage
Avoid eye and skin contact. Avoid inhalation of vapors. Prohibit smoking. Avoid all ignition sources.

Store in tightly closed containers in a cool, dry area. Store away from heat, sparks, flames, oxidizers, and other incompatible substances. Keep containers closed when not in use. Containers should be bonded and grounded during pouring or transfer to prevent static discharge. Empty containers may contain residual product. Do not cut or weld on containers.

*** Section 8 - Exposure Controls / Personal Protection ***

Engineering Controls: Use with adequate ventilation to meet the limits listed in Section 8, Exposure Guidelines.

Personal Protective Equipment
Respiratory Protection
Use NIOSH-approved respiratory protection as specified by an Industrial Hygienist or other qualified professional if concentrations exceed the limits listed in Section 8, Exposure Guidelines. Suggested respiratory protection: Organic vapor cartridge

Eye Protection: Wear safety glasses/goggles to avoid eye contact.

Skin Protection
Wear impervious gloves and other appropriate clothing to avoid repeated or prolonged skin contact.

Exposure Guidelines
A: General Product Information: No information available for product.
B: Component Exposure Limits
Methyl ethyl ketone (78-93-3)
- ACGIH 200 ppm TWA
- ACGIH 300 ppm STEL
- OSHA 200 ppm TWA; 590 mg/m3 TWA

Aluminum (7429-90-5)
- ACGIH 10 mg/m3 TWA (metal dust)
- OSHA 15 mg/m3 TWA (total dust); 5 mg/m3 TWA (respirable fraction)

Talc (containing no asbestos fibers) (14807-96-6)
- ACGIH 2 mg/m3 TWA (respirable fraction, particulate matter containing no asbestos and < 1% crystalline silica)
- OSHA 20 mppcf TWA (if 1% quartz or more, use quartz limit)

Aliphatic petroleum distillates (8052-41-3)
- ACGIH 100 ppm TWA

Toluene (108-88-3)
- ACGIH 50 ppm TWA
- ACGIH Skin - potential significant contribution to overall exposure by the cutaneous route
- OSHA 300 ppm Ceiling
- OSHA 200 ppm TWA

*** Section 9 - Physical & Chemical Properties ***

<table>
<thead>
<tr>
<th>Physical State:</th>
<th>Paste</th>
</tr>
</thead>
<tbody>
<tr>
<td>Boiling Point:</td>
<td>175°F (79°C) for MEK</td>
</tr>
<tr>
<td>Vapor Pressure:</td>
<td>71 mm Hg @ 20°C</td>
</tr>
<tr>
<td>Solubility in Water:</td>
<td>Insoluble</td>
</tr>
<tr>
<td>pH Level:</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Odor Threshold:</td>
<td>Not determined</td>
</tr>
<tr>
<td>Flash Point:</td>
<td>16°F (-9°C) for MEK</td>
</tr>
<tr>
<td>UFL:</td>
<td>12%</td>
</tr>
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</table>

<table>
<thead>
<tr>
<th>Appearance:</th>
<th>Aluminum colored</th>
</tr>
</thead>
<tbody>
<tr>
<td>Melting Point:</td>
<td>Not determined</td>
</tr>
<tr>
<td>Vapor Density:</td>
<td>Not determined</td>
</tr>
<tr>
<td>Density:</td>
<td>59.3 lb./ft3 (0.95 g/cm3)</td>
</tr>
<tr>
<td>Odor:</td>
<td>Solvent</td>
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<tr>
<td>Octanol-Water Coefficient:</td>
<td>Not determined</td>
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<tr>
<td>Auto Ignition:</td>
<td>960°F (515°C) for MEK</td>
</tr>
<tr>
<td>LFL:</td>
<td>2%</td>
</tr>
</tbody>
</table>
**Section 10 - Chemical Stability & Reactivity Information**

**Stability**
Stable under normal conditions of use, storage, and transportation.

**Incompatibility**

**Hazardous Decomposition**
Carbon monoxide, carbon dioxide and partially oxidized hydrocarbons.

**Hazardous Polymerization**
Will not occur.

**Section 11 - Toxicological Information**

**Health Effects Associated with Individual Ingredients**

**Methyl ethyl ketone (MEK)**
Can cause irritation and corneal damage of eyes. Can cause irritation of mucous membranes, skin and upper respiratory tract. **Skin contact:** Can be absorbed through the skin in toxic amounts. **Acute overexposures:** Can cause headache, central nervous system effects (nausea, dizziness and loss of consciousness) and asphyxiation. **Additional information:** Studies with experimental animals have found embryo toxicity and fetal toxicity.

**Toluene**
Can cause irritation of eyes, skin and upper respiratory tract. **Skin contact:** Can be absorbed through the skin. **Acute overexposures:** Can cause drowsiness (narcosis), respiratory arrest, abnormal heart rhythms (arrhythmia), coma and death. **Chronic overexposures:** Can cause liver damage, kidney damage, central nervous system damage, damage to the heart muscle (cardiomyopathy) and reproductive harm.

**Solvents**
Can cause irritation of eyes, mucous membranes, skin and respiratory tract. **Skin contact (prolonged or repeated):** Can cause defatting of the skin and dermatitis. **Acute overexposures:** Can cause headaches, drowsiness (narcosis), liver damage, kidney damage and central nervous system effects (nausea, dizziness, loss of coordination and loss of consciousness). **Chronic overexposures:** Can cause loss of coordination, reduction in reaction times and central nervous system damage.

**Silica, amorphous**
**Acute overexposures:** Can cause dryness of eyes, nose and upper respiratory tract.

**Aluminum dust, fines and fumes**
Low health risk by inhalation. Generally considered to be biologically inert.

**Acute Toxicity of Ingredients/Formed Compounds**

**A: General Product Information:** No information available for product.

**B: Component Analysis - LD50/LC50**

**Methyl ethyl ketone (78-93-3)**
- Inhalation LC50 Mouse: 32 g/m3/4H; Oral LD50 Rat: 2600 mg/kg; Dermal LD50 Rabbit: 6400 mg/kg

**Silica, amorphous (7631-86-9)**
- Oral LD50 Rat: >5000 mg/kg; Dermal LD50 Rabbit: >2000 mg/kg

**Toluene (108-88-3)**
- Inhalation LC50 Rat: 12.5 mg/L/4H; Inhalation LC50 Rat: >26700 ppm/1H; Oral LD50 Rat: 636 mg/kg; Dermal LD50 Rabbit: 8390 mg/kg

**C: Formed Compound Toxicity - LD50s/LC50s**
This material has no components listed.

**Carcinogenicity of Ingredients**

**A: Ingredient Carcinogenicity - IARC/NTP**

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS</th>
<th>IARC 1</th>
<th>IARC 2A</th>
<th>IARC 2B</th>
<th>IARC 3</th>
<th>IARC 4</th>
<th>NTP K</th>
<th>NTP RA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Talc (containing no asbestos fibers)</td>
<td>14807-96-6</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>Yes</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Silica, amorphous</td>
<td>7631-86-9</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>Yes</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Toluene</td>
<td>108-88-3</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>Yes</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>
B: Ingredient Carcinogenicity - ACGIH
Talc (containing no asbestos fibers) (14807-96-6)
   ACGIH A4 - Not Classifiable as a Human Carcinogen (containing no asbestos fibers)
Toluene (108-88-3)
   ACGIH A4 - Not Classifiable as a Human Carcinogen

C: Ingredient References
Talc (containing no asbestos fibers) (14807-96-6)
   IARC Monograph 93 posted (inhaled), Supplement 7 [1987], Monograph 42 [1987]
Silica, amorphous (7631-86-9)
   IARC Monograph 68 [1997], Supplement 7 [1987]
Toluene (108-88-3)
   IARC Monograph 71 [1999], Monograph 47 [1989]

Carcinogenicity of Compounds Formed During Processing
Descriptions of IARC and NTP Classifications
IARC 1: The agent is carcinogenic to humans. There is sufficient evidence that a causal relationship existed between exposure to the agent and human cancer.
IARC 2A: The agent is probably carcinogenic to humans. Generally includes agents for which there is limited evidence of carcinogenicity in humans and sufficient evidence of carcinogenicity in experimental animals.
IARC 2B: The agent is possibly carcinogenic to humans. Generally includes agents for which there is limited evidence in humans and less than sufficient evidence in experimental animals.
IARC 3: The agent is not classifiable as to its carcinogenicity to humans. Generally includes agents for which there is inadequate evidence in humans and inadequate or limited evidence in experimental animals.
IARC 4: The agent is probably not carcinogenic to humans. Generally includes agents for which there is evidence suggesting lack of carcinogenicity in humans and in experimental animals.
NTP K: Known to be a human carcinogen.
NTP RA: Reasonably anticipated to be a human carcinogen.

*** Section 12 - Ecological Information ***

Ecotoxicity
A: General Product Information
   No information available for product.

B: Component Analysis - Ecotoxicity - Aquatic Toxicity
Methyl ethyl ketone (78-93-3)
   96 Hr LC50 Pimephales promelas: 3220 mg/L [flow-through]; 96 Hr LC50 Lepomis macrochirus: 1690 mg/L
   5 min EC50 Photobacterium phosphoreum: 3426 mg/L; 30 min EC50 Photobacterium phosphoreum: 3403 mg/L
   48 Hr EC50 water flea: 520 mg/L; 48 Hr EC50 Daphnia magna: 5091 mg/L
Talc (containing no asbestos fibers) (14807-96-6)
   96 Hr LC50 Brachydanio rerio: >100 g/L [semi-static]
Silica, amorphous (7631-86-9)
   96 Hr LC50 Brachydanio rerio: 5000 mg/L [static]
   72 Hr EC50 Selenestratus capricornutum: 440 mg/L
   48 Hr EC50 Ceriodaphnia dubia: 7600 mg/L
Toluene (108-88-3)
   96 Hr LC50 Pimephales promelas: 25 mg/L [flow-through] (1 day old); 96 Hr LC50 Oncorhynchus mykiss: 24.0 mg/L [static]; 96 Hr LC50 Lepomis macrochirus: 24.0 mg/L [static]; 96 Hr LC50 Lepomis macrochirus: 13 mg/L [static]
   96 Hr EC50 Selenestratus capricornutum: >433 mg/L
   30 min EC50 Photobacterium phosphoreum: 19.7 mg/L
   48 Hr EC50 water flea: 11.3 mg/L; 48 Hr EC50 water flea: 310 mg/L; 48 Hr EC50 Daphnia magna: 11.3 mg/L

Environmental Fate
   No information available for product.
**Section 13 - Disposal Considerations**

**Disposal Instructions**
Reuse or recycle material whenever possible.

**US EPA Waste Number & Descriptions**

**A: General Product Information**
RCRA Hazardous Waste No.: D001 (if free liquids are present), D035. Waste may exhibit ignitability if free liquids are present. If material is disposed as waste, it must be characterized under RCRA according to 40 CFR, Part 261, or state equivalent in the U.S.

**B: Component Waste Numbers**
RCRA waste codes other than described under Section A may apply depending on use of product. Refer to 40 CFR 261 or state equivalent in the U.S.

**Section 14 - Transportation Information**

**Special Transportation**

<table>
<thead>
<tr>
<th>Notes:</th>
<th>PSN #1</th>
<th>PSN #2</th>
<th>PSN #3</th>
<th>PSN #4</th>
</tr>
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<tbody>
<tr>
<td>UN NA Number:</td>
<td>UN 1133</td>
<td></td>
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<td></td>
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<tr>
<td>Proper Shipping Name:</td>
<td>Adhesives</td>
<td></td>
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<tr>
<td>Hazard Class:</td>
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<tr>
<td>Packing Group:</td>
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<td>RQ:</td>
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<td></td>
<td></td>
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<tr>
<td>Other - Tech Name:</td>
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<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Other - Marine Pollutant:</td>
<td>-</td>
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<td></td>
</tr>
</tbody>
</table>

Canadian TDG Hazard Class & PIN: 3, UN 1133

**Section 15 - Regulatory Information**

**US Federal Regulations**

**A: General Product Information**
In reference to Title VI of the Clean Air Act of 1990, this material does not contain nor was it manufactured using ozone-depleting chemicals.

**B: Component Analysis**
This material contains one or more of the following chemicals required to be identified under SARA Section 302 (40 CFR 355 Appendix A), SARA Section 313 (40 CFR 372.65) and/or CERCLA (40 CFR 302.4).

- **Methyl ethyl ketone (78-93-3)**
  CERCLA: 5000 lb final RQ; 2270 kg final RQ

- **Aluminum (7429-90-5)**
  SARA 313: 1.0 % de minimis concentration (dust or fume only)

- **Toluene (108-88-3)**
  SARA 313: 1.0 % de minimis concentration
  CERCLA: 1000 lb final RQ; 454 kg final RQ

**SARA 311/312 Physical and Health Hazard Categories:**
- Immediate (acute) Health Hazard: Yes
- Delayed (chronic) Health Hazard: Yes
- Fire Hazard: Yes
- Sudden Release of Pressure: No
- Reactive: No

**State Regulations**

**A: General Product Information**
Chemical(s) known to the State of California to cause reproductive/developmental effects: Toluene
B: Component Analysis - State
The following components appear on one or more of the following state hazardous substances lists:

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS #</th>
<th>CA</th>
<th>FL</th>
<th>MA</th>
<th>MN</th>
<th>NJ</th>
<th>PA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl ethyl ketone</td>
<td>78-93-3</td>
<td>Yes</td>
<td>No</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Aluminum</td>
<td>7429-90-5</td>
<td>Yes</td>
<td>No</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Talc (containing no asbestos fibers)</td>
<td>14807-96-6</td>
<td>Yes</td>
<td>No</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Aliphatic petroleum distillates</td>
<td>8052-41-3</td>
<td>Yes</td>
<td>No</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Silica, amorphous</td>
<td>7631-86-9</td>
<td>Yes</td>
<td>No</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Toluene</td>
<td>108-88-3</td>
<td>Yes</td>
<td>No</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
</tbody>
</table>

The following statement(s) are provided under the California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65):
WARNING! This product contains a chemical known to the state of California to cause reproductive/developmental effects.

Other Regulations
A: General Product Information
Material meets the criteria for inclusion in WHMIS B2 and D2A.

B: Component Analysis - WHMIS IDL
The following components are identified under the Canadian Hazardous Products Act Ingredient Disclosure List:

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS #</th>
<th>Minimum Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl ethyl ketone</td>
<td>78-93-3</td>
<td>1 %</td>
</tr>
<tr>
<td>Aluminum</td>
<td>7429-90-5</td>
<td>1 %</td>
</tr>
<tr>
<td>Aliphatic petroleum distillates</td>
<td>8052-41-3</td>
<td>1 %</td>
</tr>
<tr>
<td>Silica, amorphous</td>
<td>7631-86-9</td>
<td>1 %</td>
</tr>
<tr>
<td>Toluene</td>
<td>108-88-3</td>
<td>1 %</td>
</tr>
</tbody>
</table>

C: Component Analysis - Inventory

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<th>Component</th>
<th>CAS #</th>
<th>TSCA</th>
<th>DSL</th>
<th>EINECS</th>
<th>AUST.</th>
<th>MITI</th>
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<td>Methyl ethyl ketone</td>
<td>78-93-3</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Synthetic rubber</td>
<td>Proprietary</td>
<td>Yes</td>
<td>Yes</td>
<td>No</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Alkylphenolic resin</td>
<td>Proprietary</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Aluminum</td>
<td>7429-90-5</td>
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<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Talc (containing no asbestos fibers)</td>
<td>14807-96-6</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Aliphatic petroleum distillates</td>
<td>8052-41-3</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Silica, amorphous</td>
<td>7631-86-9</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Toluene</td>
<td>108-88-3</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
</tbody>
</table>

** Section 16 - Other Information **

MSDS History
Original: May 25, 1982
Supersedes: April 12, 2007
Revised: December 18, 2007

MSDS Status
12/18/07: Changes to Section 1, manufacturer name, address, phone numbers
4/12/07: Changes to Section 1, manufacturer name, address, phone numbers; section 13
09/26/06: Reviewed on a periodic basis in accordance with Alcoa policy.
Changes in Sections 1, 2, 3, 5, 8, 9, 11, 12 and 15.
08/27/03: Changes to Section 1, manufacturer name and address

Prepared By
Preparer: Jesse D. Aiken, 937-498-6117

Other Information
* Guide to Occupational Exposure Values-2006, Compiled by the American Conference of Governmental Industrial Hygienists (ACGIH).
* Documentation of the Threshold Limit Values and Biological Exposure Indices, Sixth Edition, 1991, Compiled by the American Conference of Governmental Industrial Hygienists, Inc. (ACGIH).
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This is the end of MSDS # 304